가

Development of New Processing Technology and Improvement of Storage of Green-Mume Fruits

" プ† "

•

2000. 10. .

:

; ; ;

; ;

- 1 -



I.

가

II.

2 3 가 가 . 가 가 가 가

, 가 가 가 가 가

가

. 가 가 가

가 .

가 가 . III.

1.
(MA film)
,
7!
7!
2.
2.
7!
3.
7!
3.
7!
7!

- 4 -

- 5 -

IV. 1. 2 3 가 7 가 MA LDPE 30µm 7 가 6 11 ( 2 ) 2 8 11 가 , 가 , 가

**LDPE 30**μm .

2.

가

- 6 -

. 가 . 가 가 , 가 가

, 가 가 . 25 20

가 가

. 가 **pH** 

. рН, , ,

가 . . .

3.

가 .

가 . 가

가 A

가 6.0 6.5 가가 가 가 가 4. ( ) ( 8 ( 17%, 20%, 23%) **20**% 가 ) , (7 ), (9 ) 40 , pH, , , , , 가 , 가 가 가 1 1 0.5 1.0 2 가 pH 2.02 , 가 **18.** 5% 23. 6Bx 가 . 1.3% 1 0.5 0.8 3 2 , 4 ) 가 10%

**14.** 6%

Α

pH 2.35

- 8 -

13. 2%,

가 가

가

가 .

·

가

2 , 40 , 5 가 1:1 1:1.5 가 40 2

.

40 3 (72 )

,

5.

, 가 .

·

가 .

. 가 65。Brix

. 가

· 가 ,

0. 2%, 04%, 0. 5% . 0. 5%

0. 1% 가

. 가 3

7 가 pH, 가

가

가

가 가 , 가

•

6. 가.

100 5 가, 70 . 가

가 가

, **0. 05%, 4. 5%, 2. 5%** 가 가

0. 00/0, 4. 0/0, 2. 0/0 7 | 7 |

90: 10

pH, Bri x, (%)

pH, Brix, 가 6 , Monoglyceride 100 가 5 70 , Monoglyceride Lecithin, Monoglyceride Leci thi n Mbnogl yceri de가 0. 01% 가 0.1% 0. 1%, 0. 12%, 0. 15% 37 incubation 가 0. 15% = 75 : 25가 7. (糖乾) (糖乾) (50 60 ) 가 20 가 가 20% 60bri x 50 60 250₩

가

6

- 11 -

가 가 5 1 (3g) 가 8. 가 가 -1 -3 가 1/10 65 brix가 가 **70** hot filling pH 2. 56 , 4. 58%, 6.0 bri x L 88.01, a 0. 44, b 13. 18 70% 가 65 bri x가 pН 2.8 , 1. 36%, 47. 6bri x L 88. 92, a 0. 21, b 4. 8 9. **50** 10% 가 , 가 2 가 가 가 가 40-65

. 가



### **SUMMARY**

# I. Title

Development of New Processing Technology and Improvement of Storage of Green-Mume Fruits

# II. Objective and Significance

Quite differently from other kinds of fruit, the green mume fruits ripens quickly after harvested. The colour of the fruit turns yellow within 2 or 3 days from the harvest and the fruits become soft rapidly. More research on the storage life of the green mume fruit, therefore, is required as the fruits find it difficult to be sold as fresh green fruit. The green mume fruits also have some medicinal values but can only be eaten as processed food rather than as uncooked food. The research aims at transferring the technology to small & medium sized green mume processing companies to develop the fruits for various types of processed food and help them increase their operation activities and find a new way out.

# III. Scope and Content

- 1. Improvement of Storage of Green Mume Fruits
- 2. Development of Mume Red Pepper Paste
- 3. Development of Seasoning Sauce for meats
- 4. Development of Salted Pickle(Umeboshi) for Export
- 5. Development of Mixed Drink Containing Herb Medicine
- 6. Development of Mume Dressing
- 7. Development of Mume Products for Korean Sake
- 8. Development of Mume Extracts
- 9. Development of Mume Pills

# IV. Major Results and Recommendation

#### 1. Improvement of Storage Life of Green Mume Fruits

As a result of the research seeking the improvement of the storage life of green mume products, it was proved that the green mume could effectively remain the same in shape and texture for 7 days in normal temperature after they were kept in cold pure water containing some sterilizing disinfectant. The experiment in normal temperature indicates that the MA film top packing, especially the one containing LDPE  $30\mu$ m together with ethylene adsorbent, remained fresher for 7 days than the other without the top packing did.

#### 2. Development of Mume Red Pepper Paste

Not much differences were noticed in colours of both the red pepper paste containing mume and the other paste without mume, but big difference was shown in smell. The more of mume fruits contained in the paste, the more favoured.

#### 3. Development of Seasoning Sauce

According to the comparison and estimate on both the products in the market and the test products, the taste and smell of the test products were more favoured than the product made by 'A' company were, and the colour of both products were favoured similarly. The test products were estimated fair generally. As for the seasoning sauce for pork Bulgogi, both taste and smell were favoured. Especially, smell was estimated at point 6.5, higher than the 'A' company's point 6.0.

#### 4. Development of Salted Pickles (Umeboshi) for Export

The mume preserved with salt for 40 days were kept dry by the 'natural-drying' method (making sure both sides dry) each day and night for 3 to 5 days. Then kept the cleaned mume in the seasoned Jaso juice with

Jaso leaves for 3 days (more than 72 hours). Removed the Jaso leaves later, separated mumes from the seasoned liquid, dehydrated, and packed them for the market.

#### 5. Development of Mixed Drink Containing Herb Medicine

Added the extracts from the 'holy ground mushroom', schizandrae fructus, chinese matrimony vine, chinese date to make the mixed drinks.

#### 6. Development of Mume Dressing

Two kinds of mume dressing were developed the separable liquid type with plain taste and the emulsion type with taste like sesame. The separable liquid type mume dressing was made in the ratio of 90% water and 10% oils, and the emulsion type, 75% water and 25% oils.

#### 7. Development of Mume Products for Korean Sake

To make the mume powder, sliced and dried mume (seeds removed) were used to make the mume extracts quickly soluble in the 'sake' of 50° to 60. The dried mume slices were then shattered to pieces to be mixed with licorice root extracts, sugar, salt, etc. and left dry to be put in tea bags for packing.

#### 8. Development of Mume Extracts

The mume extracts can be made using the compressor or by the method of sugar preserves. To gain the extracts using the compressor, leave the frozen mume to thaw until the center temperature of the fruit reaches -1 ° to -3° and concentrate the extracts to 65 brix. To gain extracts from the sugar preserves, green mume fruits are put in the 70% sugar liquid and left to mature in low temperature for one month. Then separated extracts are concentrated to 65 brix.

# 9. Development of Mume Pills

Knead the mume extracts with the tangle powder and browned rice powder, honey, wheat flour, etc in a kneading machine which produces pills in even size. Dried pills are coated and left dry again before wrapping.

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|-------|---|---|-----|------|------|--------|
| 1     |   |   |     | <br> | <br> | <br>25 |
|       |   |   |     |      |      |        |
| 2     |   |   |     | <br> | <br> | <br>29 |
| 1     |   |   |     | <br> | <br> | <br>29 |
| 2     |   |   |     | <br> | <br> | <br>29 |
| 1.    |   |   |     | <br> | <br> | <br>29 |
| 2.    |   | 가 |     | <br> | <br> | <br>30 |
| 3     |   |   |     | <br> | <br> | <br>35 |
| 1.    |   |   |     | <br> | <br> | <br>35 |
| 가.    |   |   |     | <br> | <br> | <br>36 |
| •     |   |   |     | <br> | <br> | <br>37 |
| 2.    |   |   |     | <br> | <br> | <br>39 |
| 가.    |   |   |     | <br> | <br> | <br>39 |
| . рН, |   | 가 |     | <br> | <br> | <br>40 |
|       | , |   | AIS | <br> | <br> | <br>41 |
| . 가   |   |   |     | <br> | <br> | <br>42 |
| •     | , |   | -   | <br> | <br> | <br>43 |
| 3     | 가 |   |     | <br> | <br> | <br>45 |
| 1     |   |   |     | <br> | <br> | <br>45 |
| 2     |   |   |     | <br> | <br> | <br>45 |
| 1.    |   |   |     | <br> | <br> | <br>45 |
| 2.    |   |   |     | <br> | <br> | <br>46 |
| 3.    |   |   |     | <br> | <br> | <br>46 |
| 4.    | ( | ) |     | <br> | <br> | <br>46 |
|       | ` | , |     |      |      |        |

| 47 |      | <b>5.</b> |
|----|------|-----------|
| 47 |      | 6.        |
| 47 | (糖乾) | 7.        |
| 48 |      | 8.        |
| 48 |      | 9.        |
| 49 |      | 3         |
| 49 | ( )  | 1.        |
| 49 |      | 가.        |
| 50 |      | •         |
| 50 |      | •         |
| 52 |      | •         |
| 57 |      | 2.        |
| 57 |      | 가.        |
| 58 |      | •         |
| 59 |      | •         |
| 60 |      | •         |
| 61 |      | •         |
| 62 |      | •         |
| 64 |      | •         |
| 64 |      | •         |
| 65 |      | 3.        |
| 65 |      | 가.        |
| 65 |      | •         |
| 65 |      | •         |
| 67 |      | •         |
| 69 |      | •         |
| eo |      |           |

| 70 |     |   | •  |
|----|-----|---|----|
| 72 |     |   | 4. |
| 72 |     |   | 가. |
| 73 |     | - | •  |
| 74 |     |   | •  |
| 75 |     |   | •  |
| 76 |     | 가 | •  |
| 78 | ( ) | 가 |    |
| 79 |     |   | 5. |
| 79 |     |   | 가. |
| 83 |     |   |    |
| 87 |     |   | 6. |
| 88 |     |   | 가. |
| 88 |     |   | •  |
| 89 |     |   | •  |
| 90 |     |   | •  |
| 90 |     |   | 7. |
| 90 |     |   | 가. |
| 91 |     |   | •  |
| 91 |     |   | •  |
| 92 |     |   | 8. |
| 92 |     | , | 가. |
| 92 |     |   |    |
| 94 |     |   |    |
|    |     |   |    |
| ~~ |     |   |    |



1

**1**1.

가 ,

2 3 가 가 . 가 .

가 , 가

, , ,

· 가 가

 $climacteri\,c$ 

, MA(modified atmosphere) 가

.

, 가 가 .

10 가 가 15 68, 23

가 가 가 가 2. 가 가 五感 5 靑味가 가 8 10 가 가 6 7 8 9 **5 6** 가

가 .

가 .

1997 1, 100ha 1980 150ha 가 , 1997 7, 200 .

"'98 (1999. 8) " 가 가 1998 805 **24.4**% **196.6**, 33. 4% **269** , 21% 가 179 160 (19.8%) **75**% 가 가 가 25% 가 TV 가 가 1999 가 가 " 가 " 1,000 , 가 **50**% 가 가 가 가가

- 27 -



21

6 6 1 2 3

•

**M**A 가

가 .

2

1.

가 (LDPE) , LDPE

(LDPE) , LDPE 가

 $500 \pm 2g$  10 4 7

.

500 × 700nm 5kg , 48 ,

50g

2. 가

가.

uni versal A (Cat. No. 9330, Model 5kg,

日本 木屋製作所) 12 mm 円錐形針頭

50

( ),

(%)

.

. 가 (Atago pr-100, Japan)

·

.

L: 92. 65, a: -0. 86, b: 0. 82 7}

. pH pH meter(Orion 520A)

in factor (of Fore Substy)

. 20ml pH 8.2 0.1N-NaOH (%)

.

가 .

.

10g 40ml 7† homogenizer 15,000rpm 5 3,000rpm 15

665nm .

. 가

1)

(al cohol insoluble solids: AIS)

ethanol , 가 80%가

10 ethanol 가 85

1 가,

80% ethanol 가 60 1

4 5

ethanol acetone . 40

40 mesh AIS ·

•

2) 가

가 Fig. 1 AIS 0.2 g 100 ml 가

100 ml **30** 1 (water soluble pectin: WSP) 0.4% sodium hexametaphosphate  $100 \, \text{ml}$ 가 **30** 2 2 가 (sodi um hexametaphosphate soluble pectin: PSP) 가 0. 05 N- HCl 가 8 100 ml 5 2 2 가 (hydrochloric acid soluble pectin: HSP) 가 0.05 N-NaOH 가 100 ml **30** 2 가 (sodium hydroxide soluble pectin: SSP) 가 carbazol e-sul furi c aci d 1 ml 0.5 ml carbazole(0.1% carbazole 가 가 + 95% ethanol) 6 ml 8 5 가 15 525 nm gal acturoni c aci d

가

**AIS** 

1 ml

**45** 

가 .

20 100 hg/ml

carbazol e-sul furi c aci d

monohydrate

가

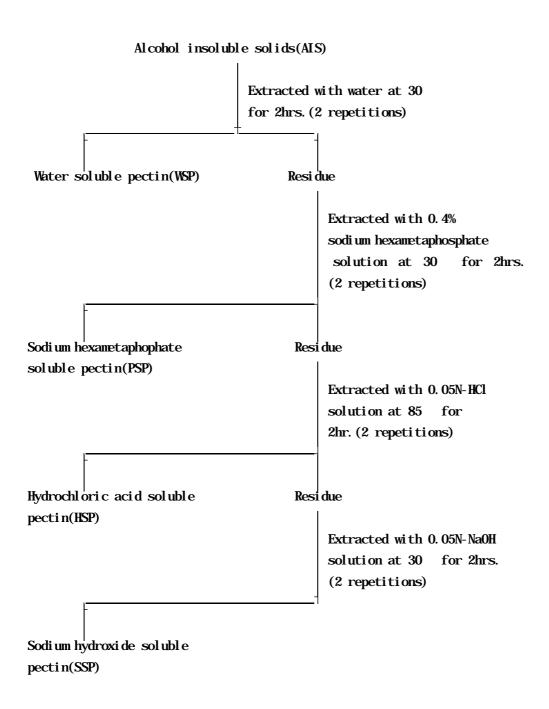


Fig. 1. Fractionation of various soluble pectins starting from alcohol insoluble solids of Mume fruits.



3 1.

, MA LDPE 30

기 . 2 6 11 (2 ) 2 8 11

, 가

•

가.

< 1>



A: B:

C: LDPE 30µm

D: LDPE 30µm

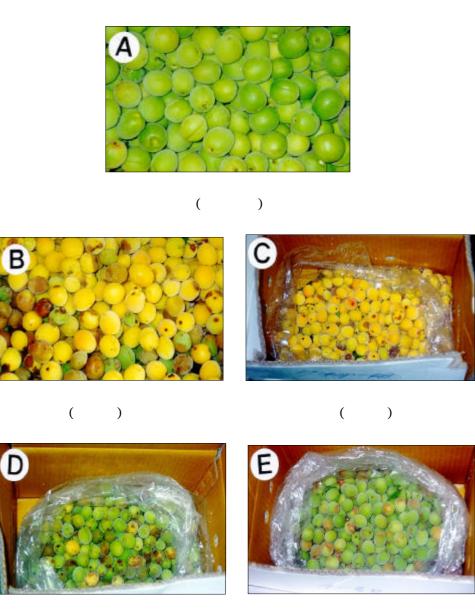
1

7 NA

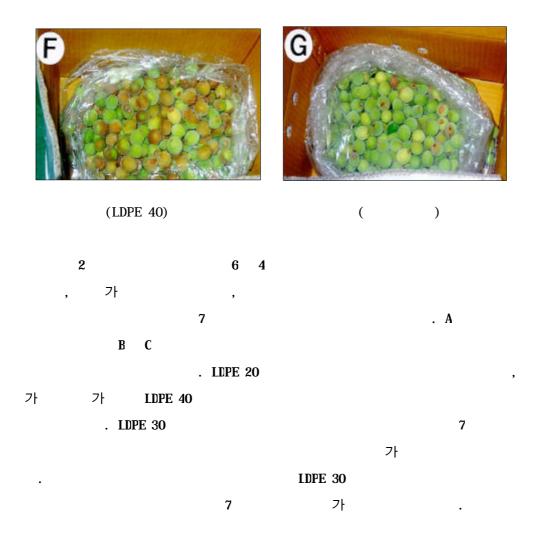
•

.

< 2>



(LDPE 20) (LDPE 30)



2.

가. (L: 31.01, a: -6.45, b: 9.48)

L a b L a b L a b

32. 59 -4. 05 11. 97 35. 83 -3. 21 15. 51 36. 49 -1. 59 15. 23 38. 49 0. 59 15. 93

32. 98 - 4. 15 11. 92 35. 77 - 3. 42 14. 51 37. 96 - 2. 55 14. 44 38. 96 - 1. 55 15. 44

LDPE 20 31. 61 - 5. 32 10. 61 33. 03 - 4. 37 12. 61 34. 84 - 3. 84 12. 91 35. 84 - 3. 24 13. 91

LDPE 30 31. 57 - 5. 69 10. 47 32. 86 - 5. 10 12. 72 33. 14 - 5. 09 12. 86 34. 14 - 4. 89 12. 95

LDPE 40 32. 50 - 6. 09 10. 52 32. 30 - 4. 61 13. 49 34. 97 - 4. 37 13. 51 35. 97 - 4. 07 13. 58

31. 92 - 6. 17 9. 38 31. 81 - 5. 50 10. 81 33. 09 - 5. 29 10. 76 34. 09 - 5. 11 11. 76

4 LDPE 40

LDPE 20, 30 .

. pH, 가

( pH : 2.72, : 4.92, 가 : 7.1brix)

|         |       | рН    |       |       | (%)   |       |       | 가     |      | (Bx) |      |      |
|---------|-------|-------|-------|-------|-------|-------|-------|-------|------|------|------|------|
|         | 1     | 2     | 3     | 4     | 1     | 2     | 3     | 4     | 1    | 2    | 3    | 4    |
|         | 2. 69 | 2. 70 | 2. 83 | 3. 08 | 4. 41 | 4. 10 | 3. 80 | 3. 30 | 6. 7 | 6. 0 | 5. 7 | 5. 6 |
|         | 2. 68 | 2. 64 | 2. 84 | 2. 96 | 4. 31 | 4. 22 | 3. 53 | 3. 24 | 6. 7 | 6. 4 | 5.8  | 5. 6 |
| LDPE 20 | 2. 65 | 2. 76 | 2. 81 | 2. 91 | 4. 65 | 4. 03 | 4. 15 | 3. 57 | 6.3  | 5. 7 | 5. 4 | 5. 5 |
| LDPE 30 | 2. 69 | 2. 74 | 2. 79 | 2. 89 | 4. 25 | 4. 20 | 4. 33 | 3. 86 | 6.3  | 5. 7 | 5. 5 | 5. 2 |
| LDPE 40 | 2. 69 | 2. 77 | 2. 84 | 2. 95 | 4. 39 | 3. 67 | 3. 45 | 3. 32 | 6. 4 | 6. 2 | 6. 0 | 5. 8 |
|         | 2. 71 | 2. 70 | 2. 85 | 2. 88 | 4. 98 | 4. 32 | 4. 53 | 4. 21 | 6. 0 | 5. 7 | 5. 7 | 5. 2 |
| ;       | 가     |       |       |       |       |       |       |       |      | ,    |      |      |
|         |       |       |       |       |       |       | フ     | ŀ     |      |      |      |      |
|         |       |       | 가     | 가     |       | 가     |       |       |      | pН   |      |      |
|         |       | 가     |       |       |       |       |       |       |      |      |      |      |

. , AIS ( : 0.284 : 91.9%, AIS : 3.43%)

|         |        | (Abs)  |        |        |       | (%)   |       |       | AIS (%) |       | (%)   |       |
|---------|--------|--------|--------|--------|-------|-------|-------|-------|---------|-------|-------|-------|
|         | 1      | 2      | 3      | 4      | 1     | 2     | 3     | 4     | 1       | 2     | 3     | 4     |
|         | 0. 145 | 0. 050 | 0. 023 | 0. 015 | 91. 6 | 91. 2 | 90. 2 | 87. 2 | 3. 18   | 3.06  | 2. 89 | 2. 65 |
|         | 0. 231 | 0. 093 | 0. 021 | 0. 017 | 90. 7 | 90. 2 | 90. 3 | 88. 1 | 3. 14   | 3. 01 | 2. 98 | 2. 74 |
| LDPE 20 | 0. 249 | 0. 174 | 0. 138 | 0. 115 | 91. 7 | 91. 5 | 91. 2 | 90. 4 | 3. 22   | 3. 24 | 3. 11 | 3. 01 |
| LDPE 30 | 0. 281 | 0. 250 | 0. 200 | 0. 167 | 91. 6 | 91. 4 | 91. 1 | 90.8  | 3. 32   | 3. 31 | 3. 32 | 3. 18 |
| LDPE 40 | 0. 277 | 0. 165 | 0. 112 | 0. 098 | 91. 7 | 91. 3 | 91. 3 | 91. 1 | 3. 40   | 3. 20 | 3. 14 | 3. 07 |
|         | 0. 275 | 0. 256 | 0. 249 | 0. 215 | 91. 2 | 91. 1 | 91. 0 | 90. 3 | 3. 42   | 3. 34 | 3. 28 | 3. 24 |

, LDPE 30

. 90 92% 가

. , AIS( )

,

. LDPE 30

•

. 가 (%)

( WSP: 11.24, NaSP: 6.55, HSP: 73.07, SSP: 8.98)

1 2 3 4 WSP NaSP HSP WSP NaSP HSP SSP WSP NaSP HSP SSP WSP NaSP HSP SSP SSP 12. 21 6. 02 74. 65 7. 12 13. 68 6. 48 71. 62 8. 22 19. 25 6. 74 66. 34 7. 67 24. 69 6. 32 60. 39 8. 60 12. 15 6. 19 74. 12 7. 54 12. 75 6. 92 70. 87 9. 46 18. 67 7. 12 67. 19 7. 02 23. 54 6. 46 62. 18 7. 82 LDPE 11. 66 7. 12 73. 36 7. 86 12. 15 7. 13 71. 25 9. 47 14. 63 6. 55 71. 54 7. 28 16. 21 7. 65 69. 64 6. 50 20 LDPE 11. 31 6. 65 73. 88 8. 16 11. 17 6. 59 72. 64 9. 60 11. 76 7. 32 74. 25 6. 67 13. 28 6. 98 72. 25 7. 49 30 LDPE 11. 34 6. 98 73. 21 8. 47 11. 89 6. 23 71. 39 10. 49 12. 31 6. 45 73. 51 7. 73 14. 11 6. 48 71. 37 8. 04 40 11. 26 7. 24 73. 11 8. 39 11. 52 6. 78 72. 57 9. 13 11. 53 6. 85 74. 36 7. 26 12. 65 7. 26 73. 52 6. 57

VSP: water soluble pectin

NaSP: 0.4% sodium hexanetaphosphate soluble pectin

HSP: 0.05N hydrochloric acid soluble pectin

SSP: 0.05N sodium hydroxide soluble pectin

 (kgf)
 (%)
 (%)

 1
 2
 3
 4
 1
 2
 3
 4
 1
 2
 3
 4

 3. 69
 3. 45
 3. 05
 2. 84
 2. 39
 1. 57
 5. 65
 11. 61
 15. 61
 5. 65
 5. 98
 15. 98

 3. 69
 3. 41
 3. 14
 2. 98
 2. 31
 1. 64
 4. 75
 10. 40
 14. 40
 5. 24
 6. 92
 14. 92

 LDPE 20
 3. 69
 3. 59
 3. 41
 3. 33
 3. 28
 0. 56
 0. 95
 2. 43
 3. 12
 0. 98
 2. 68

 LDPE 30
 3. 69
 3. 66
 3. 59
 3. 52
 3. 37
 0. 51
 0. 90
 1. 68
 2. 15
 0. 21
 1. 32
 3. 32

LDPE 40

가 ,

 $3.\ 69\ 3.\ 67\ 3.\ 62\ 3.\ 59\ 3.\ 29\ 0.\ 39\ 0.\ 65\ 1.\ 41\ 1.\ 89\ 3.\ 15\ 7.\ 15\ 13.\ 54\ 23.\ 78$ 

3. 69 3. 65 3. 61 3. 58 3. 43 0. 44 0. 92 1. 92 2. 01 - 0. 16 1. 59

4 가 가

가 .



. , 60% 가 . 가 . 가

65bri x .

•

2. , , 가 , , 1 가 25 가 가 가 가 3. 가 가 가 4. ( ) ( ) ( 17%, 20%, 23%) 가 ) ( 20% 40 (7), (9 ) , , , 가 , 가 , pH, 3 0.3, 0.5, ( 1:

0.8, 1)

가 . 5.

. 가 , , ,

. 가

6.

.

, 가

가 (pH, Brix, , , , , , )

7. (**糖乾**) (糖乾)

,

가

,

8. フト 70 80% 70%

.

9.

, , 가

, , , .

•

gelatin, , , , ,

- 48 -

> 60% 가 ( 가)

( )

(

가 ( )

(65brix)

.

가

. 23. 4%, 7t 19. 0%, 7t 11%, 11. 6%,

**3%**, **32**% フト

(2 )

( 1 , 600Me, 가 1200g )

(60 60 )

가 (98, 5) (50) 1 ( 가 550g 가 800g 가) 2 가) ( 500g 가, 580g C D E A( В ) 1000Mℓ, 가 **A**: **B**: 750Mℓ, 500g  $\mathbf{c}:$ 500Mℓ, 1,000g **D**: 250Mℓ, 1, 500g **E**: 500Mℓ, 1,000g , , 가 , , 1 가 25 가 가 가 가

- 51 -

. (25 ) 가

25

1) pH, ,

20

|       |   | 0     | 10    | 20     | 30    | 45     | 60     | 70    |
|-------|---|-------|-------|--------|-------|--------|--------|-------|
|       | A | 5. 26 | 5. 57 | 5. 85  | 5. 52 | 5. 42  | 5. 32  | 5. 24 |
|       | В | 4. 54 | 4.97  | 5. 30  | 5. 01 | 4. 96  | 4. 91  | 4. 89 |
| рН    | C | 4. 18 | 4.65  | 4. 98  | 4. 70 | 4. 66  | 4.63   | 4. 61 |
|       | D | 3.94  | 4. 44 | 4. 78  | 4. 50 | 4. 46  | 4. 44  | 4. 44 |
|       | E | 4. 25 | 4. 71 | 5. 05  | 4. 73 | 4. 72  | 4. 68  | 4. 68 |
|       | A | 0. 48 | 0. 33 | 0.34   | 0. 40 | 0. 47  | 0. 50  | 0. 53 |
| (%)   | В | 0. 56 | 0.50  | 0.43   | 0. 54 | 0.61   | 0.62   | 0. 59 |
| *     | C | 0.72  | 0.57  | 0. 56  | 0.66  | 0.74   | 0.75   | 0. 75 |
|       | D | 0. 66 | 0.62  | 0.65   | 0.83  | 0.89   | 0.92   | 0. 83 |
|       | E | 0. 59 | 0. 58 | 0.53   | 0.62  | 0.69   | 0.79   | 0. 69 |
|       | A | 9. 87 | 9. 91 | 10. 09 | 9. 17 | 10. 36 | 10. 51 | 9. 76 |
|       | В | 9. 66 | 9. 76 | 9. 99  | 8. 82 | 10. 14 | 10. 36 | 9. 24 |
| (%)   | C | 8. 82 | 9. 21 | 9. 26  | 7. 89 | 9. 61  | 9.99   | 9. 02 |
|       | D | 8. 97 | 9.09  | 9. 11  | 7. 72 | 9. 32  | 9. 32  | 8. 42 |
|       | E | 9. 18 | 9. 51 | 9. 05  | 8. 20 | 9. 76  | 10.06  | 8. 94 |
|       |   | pН    |       |        | pН    |        |        | 가     |
|       |   | 20    |       | 가      | 가     |        |        |       |
| 60-75 | 가 |       |       |        |       |        |        |       |
|       |   | •     |       |        |       |        |        |       |

가

가 가 , 45

. 가 가 가

가 가

가 . 9-10% . 가

가 ,

가 .

2) , ,

|            |   | 0                     | 10     | 20     | 30     | 45     | 60     | 70     |
|------------|---|-----------------------|--------|--------|--------|--------|--------|--------|
|            | A | 52. 26                | 53. 52 | 53. 82 | 54. 33 | 54. 41 | 54. 43 | 54. 80 |
|            | В | 49. 25                | 50. 04 | 49. 97 | 50. 56 | 50. 53 | 49. 50 | 49. 80 |
| (%)        | C | 50. 19                | 50. 88 | 50. 87 | 51. 71 | 49. 90 | 49. 30 | 49. 80 |
|            | D | 48. 54                | 49. 29 | 49. 59 | 50. 43 | 50. 52 | 48. 10 | 48. 90 |
|            | E | 49.67                 | 50. 21 | 50. 57 | 51. 01 | 49. 94 | 50. 10 | 49. 70 |
|            | A | 6. 34                 | 7. 30  | 7. 38  | 7. 21  | 7. 26  | 7. 35  | 8. 30  |
|            | В | 6. 53                 | 7. 41  | 7. 30  | 7. 20  | 7. 36  | 7. 29  | 7. 76  |
| (%)        | C | 5. 67                 | 6. 97  | 6. 91  | 6. 65  | 6. 73  | 7. 19  | 7. 47  |
|            | D | 5. 33                 | 6. 79  | 6. 58  | 6. 38  | 6. 35  | 6. 50  | 6. 82  |
|            | E | 5. 83                 | 6. 87  | 6. 76  | 6. 71  | 6. 66  | 6. 86  | 6. 92  |
|            | A | <b>24</b> 9. <b>2</b> | 257. 6 | 284. 6 | 313. 4 | 330. 6 | 346. 5 | 369. 6 |
|            | В | 278. 6                | 310. 1 | 322. 0 | 328. 1 | 330. 4 | 350. 7 | 345. 8 |
| (ng%)      | C | 323. 4                | 348. 6 | 364. 4 | 371. 2 | 351. 4 | 380. 5 | 402. 5 |
| <b>₹∂7</b> | D | 389. 2                | 399. 0 | 413. 0 | 419.8  | 383. 4 | 395. 9 | 412. 3 |
|            | E | 325. 5                | 348. 3 | 329. 4 | 343. 7 | 344. 2 | 351. 4 | 388. 5 |

가 . 가

가

가 가

가 가

가 가

3)

|   |   | 0      | 10     | 20     | 30     | 45     | 60     | 70     |
|---|---|--------|--------|--------|--------|--------|--------|--------|
|   | A | 26. 40 | 25. 17 | 25. 88 | 25. 39 | 26.06  | 26. 15 | 25. 95 |
|   | В | 26. 26 | 25. 99 | 25. 77 | 26.08  | 25.94  | 25. 95 | 26. 16 |
| L | C | 26. 83 | 25. 22 | 25. 93 | 25. 63 | 26. 32 | 26.04  | 26. 17 |
|   | D | 26. 08 | 26. 25 | 24. 95 | 24. 61 | 25. 26 | 25. 12 | 25. 38 |
|   | E | 26. 45 | 26. 06 | 25. 25 | 25.00  | 25. 55 | 25. 58 | 26. 11 |
|   | A | 15. 00 | 16. 12 | 14. 09 | 13. 60 | 13. 66 | 13. 38 | 13. 51 |
|   | В | 14. 51 | 16. 26 | 13. 72 | 13. 71 | 13.77  | 13. 56 | 13. 23 |
| a | C | 15. 55 | 17. 46 | 14. 32 | 14. 31 | 14.66  | 14. 13 | 13.68  |
|   | D | 14. 74 | 15. 24 | 12. 91 | 12. 76 | 12.98  | 12.97  | 12. 71 |
|   | E | 15. 54 | 14. 96 | 13. 48 | 13. 52 | 13. 53 | 13. 43 | 13. 57 |
|   | A | 7. 84  | 8. 38  | 7. 25  | 7. 19  | 7. 17  | 7. 18  | 7. 36  |
|   | В | 7. 58  | 8. 53  | 7. 21  | 7. 16  | 7. 27  | 7. 24  | 7. 08  |
| b | C | 8. 18  | 9. 02  | 7. 49  | 7. 68  | 7. 75  | 7. 48  | 7. 27  |
|   | D | 7. 62  | 7. 77  | 6. 69  | 6. 76  | 6. 73  | 6. 69  | 6. 56  |
|   | E | 8.09   | 7. 64  | 6. 96  | 7. 18  | 7. 02  | 7. 00  | 7. 17  |

가 I, a, b
, · · I
30 가 , a
b

•

가 가 . 가

I, a, b
Maillard

4) (%)

|   | 0      | 10     | 20     | 30     | 45     | 60     | 75     |
|---|--------|--------|--------|--------|--------|--------|--------|
| A | 14. 32 | 16. 42 | 17. 69 | 19. 61 | 18. 37 | 16. 41 | 14. 07 |
| В | 21. 86 | 20. 93 | 25. 73 | 25. 14 | 24. 17 | 23. 58 | 23. 54 |
| C | 24. 50 | 24. 96 | 30. 72 | 30. 01 | 28. 22 | 27. 93 | 28. 03 |
| D | 30. 05 | 34. 60 | 36. 70 | 32. 95 | 31. 49 | 33. 37 | 32. 97 |
| E | 26. 71 | 29. 17 | 31.67  | 28. 82 | 28. 93 | 27. 92 | 26. 81 |

glucose, fructose, naltose ,

가 ,

가 . 20 가

가 .

5)

| A | 5. 50 | 3. 63 | 3. 33 |
|---|-------|-------|-------|
| В | 5. 83 | 5. 00 | 4. 42 |
| C | 6. 00 | 5. 50 | 6. 25 |
| D | 7. 83 | 6. 25 | 6. 75 |
| E | 7. 08 | 5. 63 | 6. 50 |

2 , ,

9 . 9 , 7 , 5

, 3 , 1

10 . 가 가

가 가 (C)

(E) . 가

. 가 가 가 가

가 가

, 가 B, C, D

가 .

가

가 .

가 pH

· P--

2.

가.

(%) ( ) 22. 5, 12. 7, ( ) ( ) 13, 12, ( ) 23. 4, ( ) 3. 7, ( ) 21, 6, ( ) 30, ( ) 20. 3, , 5.5, , ( ) , 8, , 29,

> 가 . 가

.

•

| A | 6. 5 | 6.4  |  |
|---|------|------|--|
| В | 6. 3 | 6.0  |  |
| C | 6. 2 | 5. 6 |  |
| A | 7. 0 | 6.8  |  |
| В | 6. 6 | 6.7  |  |
| C | 6. 7 | 6. 5 |  |
| A | 7. 3 | 6. 9 |  |
| В | 6.8  | 6.7  |  |
| C | 6. 7 | 6.6  |  |

\* 9

가

. A 가 9 7.3 가 A

,

가 .

|   | 10. 0       | 10. 0  |  |
|---|-------------|--------|--|
|   | 35. 0       | 10. 0  |  |
|   | -           | 20. 0  |  |
| 가 | -           | 3. 5   |  |
|   | 10. 0       | 1. 0   |  |
|   | 6. 0        | 6. 0   |  |
|   | 4. 0        | 2. 0   |  |
|   | 2. 0        | 1. 0   |  |
|   | 2. 0        | -      |  |
|   | 3. 0        | -      |  |
|   | 0. 5        | 0. 5   |  |
|   | 1. 5        | 1. 0   |  |
|   | 1. 0        | -      |  |
|   | 0.05        | 0. 05  |  |
|   | 0. 5        | 0. 5   |  |
|   | 16. 25      | 22. 00 |  |
|   | 3. 25       | 4. 9   |  |
|   | <b>5. 2</b> | 17. 55 |  |
|   | 100%        | 100%   |  |

가

가

가

, 가

. ,

가 ( ) 가

가 가 가

•

A 7.0 6.8 5.5 6.5

7.3 7.0 5.3 6.8

A 6. 5 6. 0 5. 8 6. 3 6. 7 6. 6 6

가가 A 가 . A

10 가

A .

フト 9 A 6.0 6.5 가

9 A 6.0 6.5 가 가가 가 .

(2 )
(2 )
(4 )
(5 )
(5 )
(6 )
(7 )
(95 )
(95 )
(95 )
(80 )

(45

)

1)

|       | ·       | 5        | 10           | 15     | 20           | 25     |
|-------|---------|----------|--------------|--------|--------------|--------|
| рН    | 4.0     | 7 3. 99  | 4. 56        | 4. 56  | 4. 16        | 4. 07  |
| 。Brix | 52. (   | 0 52.4   | <b>52. 0</b> | 52. 0  | <b>52. 0</b> | 52. 0  |
| (%)   | 0. 8    | 7 0.93   | 0. 86        | 0. 96  | 1. 09        | 0. 99  |
| (%)   | 5. 90   | 0 6.02   | 5. 52        | 6.03   | 5. 81        | 5. 67  |
| I     | 19. 9   | 9 19. 79 | 19. 636      | 19. 25 | 19. 37       | 19. 34 |
| a     | 1. 1    | 0. 98    | 0. 66        | 0. 54  | 0. 65        | 0. 44  |
| b     | 1. 09   | 9 0.89   | 0. 53        | 0. 47  | 0. 51        | 0. 27  |
|       | E 72. 7 | 72. 90   | 72. 32       | 73. 45 | 73. 32       | 73. 35 |

37

가 pH 10 15 가 가 20

, a b

.

2)

|        |        | 5      | 10     | 15     | 20     | 25     |
|--------|--------|--------|--------|--------|--------|--------|
| рН     | 4. 04  | 3. 96  | 4. 48  | 4. 42  | 4. 09  | 4. 44  |
| . Brix | 60. 0  | 60.0   | 60.0   | 63. 0  | 62. 0  | 62. 0  |
| (%)    | 0. 66  | 0. 67  | 0. 69  | 0.83   | 0. 87  | 0.77   |
| (%)    | 5. 31  | 5. 55  | 5. 07  | 5. 68  | 5. 52  | 5. 19  |
| L      | 22. 18 | 21. 67 | 21. 23 | 20. 57 | 21. 90 | 20. 56 |
| a      | 6.00   | 5. 16  | 4. 21  | 2. 98  | 2. 67  | 2. 61  |
| b      | 3. 49  | 3. 08  | 2. 56  | 1. 93  | 3. 27  | 1. 59  |
| E      | 70. 87 | 71. 29 | 71. 94 | 72. 23 | 71. 11 | 72. 20 |

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pH 4.0 - 4.5

0.6 - 0.8

5.0 - 5.5

Brix 60 - 63

, ,

3. ( ) ( 8 ) ( 17%, 20%, 23%) 가 , 20% (7 ), (9 ) 40 , pH, , , , , ; ; 가 가. 1 ( ) ( ) 2 가 가 ) ( 20%) 30 - 40 3 (72 ) 1 가, 0.3, 0.5, 0.8, 1.0

- 65 -

|      |   | L      | a      | b      |
|------|---|--------|--------|--------|
| 가    |   | 35. 91 | 20. 84 | 12. 98 |
| 0.3  |   | 22. 27 | 22. 98 | 9. 57  |
| 0. 5 |   | 23. 89 | 24. 01 | 10. 12 |
| 0.8  |   | 22. 69 | 26. 49 | 9. 60  |
| 1. 0 |   | 24. 87 | 24. 84 | 10. 26 |
| 0.5( | ) | 19. 72 | 16. 11 | 9. 43  |

0.5 1.0

가

. pH, 가

|      |   | рН    | 가 (Bx | ) (%)  |
|------|---|-------|-------|--------|
| 가    |   | 2. 05 | 23. 4 | 18. 26 |
| 0.3  |   | 2. 02 | 23. 7 | 18. 41 |
| 0.5  |   | 2. 01 | 23. 7 | 18. 41 |
| 0.8  |   | 2. 01 | 23. 6 | 18. 41 |
| 1.0  |   | 2. 02 | 23. 8 | 18. 99 |
| 0.5( | ) | 2. 01 | 24. 3 | 19. 87 |

pH 2.02 , 가 23.6Bx

18. 5%

1.3% 가 .

•

- 66 -

|   |     | 1      |        |        | 2      |        |        | 4      |        |        |
|---|-----|--------|--------|--------|--------|--------|--------|--------|--------|--------|
|   |     | L      | a      | b      | L      | a      | b      | L      | a      | b      |
|   | 가   | 38. 72 | 21. 62 | 18. 92 | 39. 24 | 18. 48 | 20.09  | 25. 72 | 12. 71 | 14. 55 |
|   | 0.3 | 27. 59 | 25. 62 | 14. 54 | 26. 81 | 21. 24 | 14. 07 | 39. 50 | 21. 54 | 21. 62 |
|   | 0.5 | 26. 68 | 24. 59 | 14. 05 | 32. 00 | 24. 68 | 17. 19 | 37. 77 | 21. 75 | 20. 63 |
|   | 1.0 | 30. 22 | 27. 37 | 15. 57 | 28. 73 | 22. 55 | 15. 50 | 38. 39 | 21.63  | 20. 90 |
|   |     |        |        |        |        |        | L      | 가      |        | 4      |
|   | 가   | •      | L      |        |        | ,      | а      |        | 1      | l      |
|   | 7   | 가      |        |        |        |        | 가      |        |        |        |
| 가 |     | L      |        |        |        |        |        |        |        | b      |
|   | 가   |        |        | 4      | a      | , b    |        | 가      |        | 가      |
|   | b   | a      |        |        |        |        |        |        |        |        |
|   | 1   | 0.5    | ). 8   |        |        |        |        |        |        |        |
|   |     |        |        |        |        |        |        |        |        |        |
|   | •   |        |        |        | 4      |        |        |        |        |        |
|   |     |        | 2 ,    | 4      |        | (      | )      |        | 3,     | 6      |
|   |     |        |        | рН     |        |        |        |        |        |        |

- 67 -

3

|   |   |   | рН    | (%)    |        |  |
|---|---|---|-------|--------|--------|--|
|   |   |   | 2. 35 | 18. 26 | 16. 36 |  |
|   | 2 |   | 2. 64 | 18. 41 | 10. 81 |  |
|   | 4 |   | 2. 76 | 18. 41 | 7. 89  |  |
| 4 | ( | ) | 2. 01 | 18. 41 | 12. 56 |  |

6

|   |   |   | рН    | (%)    |        |
|---|---|---|-------|--------|--------|
|   |   |   | 2. 27 | 13. 88 | 16. 22 |
| : | 2 |   | 2. 54 | 10. 04 | 10. 96 |
|   | 4 |   | 2. 63 | 7. 67  | 8. 04  |
| 4 | ( | ) | 2. 37 | 12. 78 | 14. 46 |

3 2 , 4

 3
 가

 가 10%
 가

 가
 가

 가
 pH

 2.35

13. 2%, 14. 6% 가

•

| 가   | 1    | 2     | 3    | 4     | 5     |
|-----|------|-------|------|-------|-------|
|     | 0. 2 | 0. 4  | 0. 4 | 0. 5  | 0.4   |
|     | 0.3  | 0.6   | 1.0  | 1. 0  | 1.0   |
|     | 0.8  | 1. 6  | 1.6  | _     | 0. 5  |
|     | -    | -     | -    | 2. 5  | -     |
|     | 0.06 | 0. 12 | 0.04 | 0.045 | 0. 04 |
| MSG | 0. 5 | 1. 0  | 1. 0 | 1. 3  | 1. 0  |
|     | 05   | 1.0   | 0. 5 | 0. 75 | 0. 5  |
|     | -    | -     | -    | 1. 0  | 1.0   |
|     |      |       |      |       |       |

1

. 2 1

НАР

. 3

HAP . 4 MSG HAP

30%

가 .

5

가 . 4 5

3 5

. 5 .

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.

· 가

2 , 40 , 5 가 . ( )

1 2 3 4 5 6 1 1 1. 5 3 1 1. 5 5 2 1 1 1.5 1 **40** 1.5 1 2 2 5 가 1:1

1: 1. 5 가 40 2

•

30 40 (どようばし) 4 . 2

1.5 2 : 1

3 .

. рН

.

·

가 .

•

4.

가.

|                         | 315-1  | 315-2  | 406    | 720    | 721    | 722   |
|-------------------------|--------|--------|--------|--------|--------|-------|
| (47/63° Brix)           | 5. 00  | 5. 00  | 5. 00  | 0. 50  | 0. 40  | 0. 30 |
| (65° Brix)              | 0. 20  | 0. 20  | 0. 40  | 0. 50  | 0. 50  | 0. 50 |
| (65 <sub>o</sub> Brix)  | 0. 10  | 0. 10  | 0. 10  | -      | -      | -     |
| (65 <sub>o</sub> Brix)  | 0. 20  | 0. 20  | 0. 20  | 0.30   | 0.30   | 0. 30 |
| ( 65 <sub>0</sub> Brix) | 2. 00  | 2.00   | 2. 00  | 3. 00  | 3. 00  | 3. 00 |
|                         | -      | -      | -      | 4. 00  | 4. 50  | 4. 00 |
| (76° Brix)              | 3. 00  | 5.00   | 5. 00  | 4. 00  | 4. 00  | 4. 00 |
|                         | -      | 1.00   | 1. 00  | 2. 00  | 2. 00  | 2.00  |
|                         | 0. 10  | 0. 10  | 0. 07  | -      | -      | -     |
|                         | 0.05   | 0.05   | 0. 10  | 0.03   | 0.03   | 0. 03 |
|                         | 89. 35 | 86. 35 | 86. 13 | 85. 67 | 85. 27 | 85. 8 |
|                         | 100    | 100    | 100    | 100    | 100    | 100   |
|                         | 8. 4   | 11. 6  | 11. 6  | 11. 2  | 11. 0  | 11.0  |
| рН                      | 3. 30  | 3. 36  | 4. 00  | 3. 27  | 3. 30  | 3. 42 |

, , ,

가 .

•

가 .

. 가

•

0.2%(316), 04%(406),

0.5%(720) . 0.5%

0.1% 720 가 . 가

가 .

•

(200 Nesh)

Т/К

(H. T. S. T 97 , 42 )

STORAGE TANK

**25μ**m

( , pH, brix )

, (hot filling, 75 )

(90 , 20 )
(40 )

20

. 15

7 1, 7

•

. ( )

( )

, pH, 가

가 .

가

.

. ( ) 가 (37 )

|                          |        |        |        | 가      | 가      | 가      | 가      | 가      | 가      |
|--------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| 가                        |        |        |        | 2      | 4      | 6      | 8      | 10     | 12     |
| $(\operatorname{Bri} x)$ | 12. 0  | 11. 9  | 11. 9  | 11. 7  | 12. 4  | 12. 0  | 11.8   | 12. 0  | 11.9   |
| рН                       | 3. 38  | 3. 32  | 3. 32  | 3. 59  | 3. 61  | 3. 05  | 3. 35  | 3. 30  | 3. 32  |
| (ng%)                    | 282. 0 | 282. 8 | 282. 8 | 288. 0 | 287. 3 | 291. 1 | 285. 3 | 292. 2 | 287. 1 |

## 1. 57x103

53. 19 53. 19 54. 43 44. 33 48. 44 51. 98 39. 60 42. 88 L 56.31 16.91 17. 90 17. 90 17. 48 19. 60 19. 76 18. 17 20. 58 19. 76 a b 33.30 31. 79 31. 79 32. 17 27. 01 29. 31 30. 85 24. 44 26. 14 4. 2 4. 2 5. 2 **5.0** 5.3 5. 1 5. 1 5. 1 5. 5 5. 5 5. 2 5.0 5.6 5.3 5. 2 5. 1 4.5 4. 5 4.8 4.6 4.8 4.6 4.5 4.5 **5. 0** 4. 2 4.5 4.9 5.5 4.9 5. 1 5. 0 **5. 0 5. 0** 5.3 5.3 5. 5 5.7 5.7 5.6

. 가

|           | 718    | 725    | 726        | 808-1   | 808-2  | 808-3   | 809-1   | 809-2    |
|-----------|--------|--------|------------|---------|--------|---------|---------|----------|
| (63)      | 0. 50  | 0. 50  | 0. 50      | 0. 50   | 0. 50  | 0. 50   | 0. 50   | 0. 50    |
| (76Brix)  | 6. 00  | 6.00   | 6.00       | 6.00    | 6. 00  | 6.00    | 8. 00   | 7. 00    |
|           | 2. 00  | 2. 00  | 2.00       | 2. 00   | 2. 00  | 2.00    | 2. 00   | 2. 00    |
|           | 1. 00  | 1. 00  | 1.00       | 1.00    | 1. 00  | 1.00    | 1. 00   | 1.00     |
|           | 5. 00  | 6.00   | 5. 00      | 5. 00   | 6. 00  | 7. 00   | 1. 00   | 3.00     |
| -C        | 0. 01  | 0. 01  | 0.05       | 0. 01   | 0. 01  | 0.01    | 0. 01   | 0. 01    |
|           | 0.03   | 0.03   | -          | 0.03    | -      | -       | 0. 03   | 0.03     |
| Na-       | 0. 01  | 0. 10  | 0. 10      | 0. 10   | 0. 10  | 0. 10   | 0. 10   | 0. 10    |
|           | 85. 45 | 84. 36 | 85. 35     | 85. 36  | 84. 39 | 83. 39  | 87. 36  | 86. 36   |
|           | 100    | 100    | 100        | 100     | 100    | 100     | 100     | 100      |
| рН        | 3. 17  | 3. 18  | 3. 14      | 3. 15   | 3. 20  | 3. 19   | 3. 15   | 3. 22    |
|           | 11. 4  | 11     | 11. 2      | 11. 1   | 11. 5  | 11. 6   | 11.8    | 11. 7    |
|           |        |        |            |         |        |         | pН      |          |
| •         |        | 0. 5%  | 가          |         |        |         | 5. 25%  |          |
| •         |        |        |            |         |        |         |         |          |
|           |        | フ      | ' <b>ŀ</b> |         |        | •       |         |          |
| 가         |        |        |            | _,      |        |         |         |          |
| •         |        | -1     |            | 가       |        |         | -1      |          |
| 71        |        | 가      |            | 40//004 | 2.4    | 201/000 | 가       | (000 4)  |
| 가 .       |        |        |            | 1%(809  |        |         | 2), 5%( | (808-1), |
| 7%(808-3) |        |        |            | 809     |        | 809-2   |         |          |
| 가         |        |        |            | •       | 가      |         | 808     | -3       |
|           |        |        |            | 가       |        |         | ,       |          |

. 가

가 가 808-1 .

가

가 .

. 가 ( )

|            | 818-1  | 818-2  | 830-1  | 830-2  | 830-3  |
|------------|--------|--------|--------|--------|--------|
|            | 2. 00  | 2. 00  | 2. 00  | 2. 00  | 2. 00  |
| (76Brix)   | 6.00   | 4. 00  | 3. 00  | 4. 00  | 2. 00  |
|            | 2. 00  | 2. 00  | 2. 00  | 2.00   | 2. 00  |
|            | 1. 00  | 1. 00  | 1. 00  | 1.00   | 1. 00  |
| - <b>C</b> | 0. 03  | 0. 03  | 0.03   | 0.03   | 0.03   |
|            | 0. 05  | 0. 05  | 0. 05  | 0.05   | 0. 05  |
| Na-        | 0. 07  | 0. 07  | 0.07   | 0.07   | 0. 07  |
|            | 88. 85 | 90. 15 | 91. 85 | 90. 85 | 92. 85 |
|            | 100    | 100    | 100    | 100    | 100    |
| рН         | 3. 89  | 3. 97  | 3. 91  | 3. 85  | 3. 95  |
|            | 10     | 8. 6   | 8. 4   | 8. 5   | 8. 2   |

가

. ,

7.5 7.9<sub>o</sub> Brix, pH 3.5

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가

•

. 2%(830-3), 3%(830-1), 4%(830-2) 7

3% 가 가 .

가

가 .

10 .

0.05%, 4.5%, 2.5% 가 가 가 .

1)

|     | (w/w%)  |
|-----|---------|
|     | 15. 00  |
|     | 12. 00  |
|     | 4. 50   |
|     | 2. 50   |
|     | 5. 00   |
|     | 2. 00   |
|     | 2. 50   |
|     | 0. 90   |
|     | 0. 60   |
|     | 0. 60   |
|     | 0. 20   |
| MSG | 0.08    |
|     | 0. 05   |
|     | 54. 07  |
|     | 100. 00 |

10%, 9.5% 가

가 .

가

·

가 가 가 .

10nesh

. 2

fresh cut 가 가 .

2)

가 , (100 , 5min)

( 70

)

3)

| 가     | 1      | 2      | 3      | 4      | 6      |
|-------|--------|--------|--------|--------|--------|
| рН    | 3. 43  | 3. 49  | 3. 56  | 3. 58  | 3. 54  |
| Brix  | 21. 0  | 21. 2  | 21. 0  | 21. 0  | 20.8   |
| (%)   | 1. 48  | 1. 47  | 1. 43  | 1.45   | 1. 46  |
| (%)   | 4. 3   | 4. 3   | 4. 19  | 4. 20  | 4. 20  |
| 1)    | -      | -      | -      | -      | +      |
| , (1) | -      | -      | -      | -      | -      |
| L     | 26. 00 | 26. 02 | 26. 05 | 25. 40 | 27. 99 |
| a     | 4. 00  | 4.00   | 4. 23  | 3. 78  | 4. 92  |
| b     | 5. 55  | 5. 56  | 5. 90  | 5. 32  | 7. 16  |
| E     | 63. 97 | 63. 99 | 64. 09 | 64. 65 | 62. 27 |

(CFU/nl)

+: 가 +: , 가

++: 5% 가 ++: , 가

\* STD

- 1 L=92. 69 a=-0. 84 b=0. 85
- 2 92.69 -0.84 0.85
- 3 92.70 -0.84 0.85
- 4 92.69 -0.84 0.85
- 6 92.68 -0.83 0.85

pH, Brix, (%) pH, Brix, 6 가 6 가 6 가 Monoglyceri de 100 5 , , , Monoglyceride 70 1) Lecithin, Monoglyceride Monoglyceride가 **Leci thi n** 0.01% 가 0.1% 2) 0. 1%, 0. 12%, 0. 15% 37 incubation

가

0. 15%

3)
7\(\frac{1}{2}\) : = 75 : 25

)

|                 | ( /0/)  |
|-----------------|---------|
|                 | (w/w%)  |
|                 | 20. 60  |
|                 | 11. 90  |
|                 | 9. 50   |
|                 | 9. 50   |
|                 | 5. 00   |
|                 | 2. 10   |
|                 | 0.84    |
|                 | 0.80    |
|                 | 0. 60   |
|                 | 0. 60   |
| cyclo Dextrin   | 0. 20   |
|                 | 0. 10   |
| NSG             | 0.08    |
|                 | 0. 15   |
| Nonogl yceri de | 0. 01   |
|                 | 38. 02  |
|                 | 100. 00 |

가 nasking cyclo Dextrin

cyclo Dextrin 0.5% 가

masking cyclo Dextrin 가

. cyclo Dextrin

naski ng

cyclo Dextrin 0.2% 가

4)

가 (100 5)

(70 )

, nonoglyceride

(rpm 9500, 2 )

5)

|      | 1      | 2      | 3      | 4      | 6      |
|------|--------|--------|--------|--------|--------|
| рН   | 3. 44  | 3. 41  | 3. 38  | 3. 44  | 3. 63  |
| Brix | 33. 0  | 33. 0  | 33. 0  | 32. 5  | 33. 0  |
| (%)  | 1.48   | 1. 49  | 1. 45  | 1. 45  | 1046   |
| (%)  | 2.85   | 2. 75  | 2. 80  | 2. 80  | 2. 80  |
| 1)   | -      | +      | +      | +      | ++     |
| , 2) | -      | -      | -      | -      | -      |
| L    | 52. 50 | 52. 18 | 52. 86 | 52. 78 | 52. 17 |
| a    | 6. 20  | 6. 22  | 6. 31  | 6. 33  | 6. 41  |
| b    | 16. 45 | 16. 53 | 16. 84 | 16.83  | 16. 79 |
| E    | 43. 20 | 43. 38 | 43. 10 | 43. 16 | 43. 70 |
|      |        |        |        |        |        |

(CFU/nl)

\* STD

- 1 L=92.69 a=-0.84 b=0.85
- 2 92.69 -0.84 0.85
- 3 92.70 -0.84 0.85
- 4 92.69 -0.84 0.85
- 6 92.68 -0.83 0.85

. 6 가

.

6. (糖乾) (糖乾)

,

가

.

가. (2kg)

50

( ) (120g)

. 50

•

: = 1 : 20

100 1

20% maltodextrin 가

가

(60° Brix)

·

20 가 1 .

20% naltodextrin 가 . 60。

Bri x가 가 . 22% .

50

가 . **50** 

. 6g

· 가 •

|   | 1011-1 | 1011-2       | 1022-1 | 1022-2 | 1024-1 | 1024-2 |
|---|--------|--------------|--------|--------|--------|--------|
|   | 33. 4  | 20. 0        | 30. 8  | 28. 7  | 15. 4  | 38. 6  |
|   | 41. 7  | <b>50. 0</b> | 38. 4  | 35. 7  | 46. 1  | 28. 8  |
|   | 8.3    | 10. 0        | 15. 4  | 21. 4  | 15. 4  | 19. 2  |
|   | 8.3    | 10. 0        | 7. 7   | 7. 1   | 7. 7   | 9.6    |
|   | 5. 0   | 6. 0         | 7. 7   | 7. 1   | 15. 4  | 3.8    |
| - | 3. 3   | 4. 0         | -      | -      | -      | -      |
|   | 100    | 100          | 100    | 100    | 100    | 100    |

60 250M*ℓ* 1

5 가 .

-

가 . -

.

1022-1

1024-1

1024-2 5 10

7.

가.

. 1:1 0.05%

가 40 200rpm 2

.

.

-4 0 가

•

| (。Brix) | рН    | (g%) - | L      | a     | <b>b</b> |
|---------|-------|--------|--------|-------|----------|
| 6       | 2. 56 | 4. 581 | 88. 01 | 0. 44 | 13. 18   |

.

70% 30% 2%
0 . 70%
2% 7\ 0 . 1

•

| pН    | (g%)   | Bri x% | L      | a     | b     | DE     |
|-------|--------|--------|--------|-------|-------|--------|
| 2. 80 | 1. 361 | 47. 6  | 88. 92 | 0. 21 | 4. 83 | 12. 05 |

8.

가 가 . 1 40-65

가 가

. 가 가 가

. 가

•

gelatin, , , , , ( )
.

1) 60%

2) (gelatin)

5% + 5% 5% + 10%

10% + 5%

가 **60** .

가

3) 1, 3, 5%

4)

.

5)

가 95% 80% .

1%, 3%, 5%

**70** 가 . . 3-4

.

| • |  |  |  |  |
|---|--|--|--|--|
|   |  |  |  |  |
|   |  |  |  |  |

|   | 100 | 100 | 100 |
|---|-----|-----|-----|
|   | -   | -   | 2   |
| 가 | 25  | 30  | 30  |
|   | 5   | 5   | -   |
|   | 35  | 30  | 28  |
|   | 20  | 20  | 20  |
|   | 15  | 15  | 20  |
|   | 1   | 2   | 3   |

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| 1. |  |  |  |  |
|----|--|--|--|--|
| 2. |  |  |  |  |
| 3. |  |  |  |  |