

634.9
L293z

최 종
연구보고서

GOVP 12007948

조경수목의 컨테이너 생산기술 개발
Development of Containerized Landscape
Plants Production Method

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농림부

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1999 . 10 . 31 .

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1) 가 2) 가 3) 가

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bag

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SUMMARY

This study was aimed to find out the technic & economic feasibility of container versus traditional landscape tree production methods. The results were as follows.

The uprooting labor cost in the container production method was at less 20% than the traditional production methods. And the total cost of supporting material and shipping was reached at 50%. The total cost of container supporting materials and transplanting(shipping) was calculated 4 times as the traditional production method.

But, the labor cost was on the increasing nowadays, and the traditional production methods did have a labor consuming in it self. Therefore, it have the limits as the decreasing labor supply market conditions.

It could be concluded that the container production methods have more advantages than the traditional production methods under the financial and manpower shortage conditions of nursery industry.

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(Ruter, 1994)가

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가 , 가
가 ,
가

가 , Pot 가 가

가 , 가 4
가 ,
가 가

2.
가.

Pot
가

가 , 가
가 , ,
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가 .
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가 가 ,
가 가 ,
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Growing bag

2

1.

(根圈)

가

가

가

가

2.

* container

가

가 가

* container

가

가 가



1. /

* container

가

가

* pot

(plastic pot)

* growing bag

pot



2.

3.

pot



4

bag

5

bag

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- ,
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(가,)

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1 (1997)	* * * ()	* * * * *
2 (1998)	* * 가 , 2	* - - - * 가 가 가: , , , 가: , , ,
3 (1999)	* 2 가 * 2 가 - () * () * *	* - (가, 가,) * 가 - - - 가 가 - 가 * , , (), 가 * , ,

2.

[Blank]	[Blank] [Blank] [Blank]
○ 가	* , 가 -
○	* , (), 가 ()
○	* 가 - 가 - 가 - ()
○ 가	* - , 가 (가, 가,)

2 가

1

가

_____ :
) POT-IN -POT SYSTEM (PLASTIC)

1-1 ABOVE-GROUND

1-2 IN GROUND

) BAG-IN-POT SYSTEM (PLASTIC+P.P BAG)

2-3 ABOVE-GROUND

2-3 IN GROUND

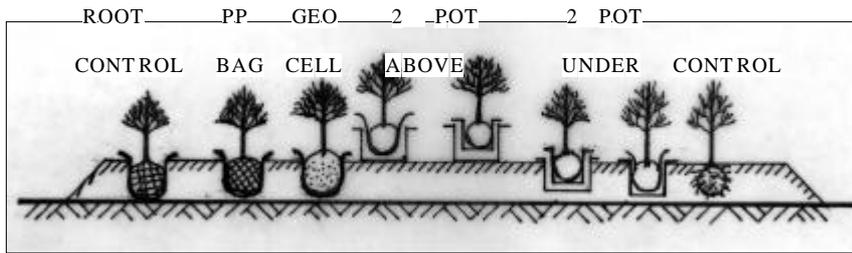
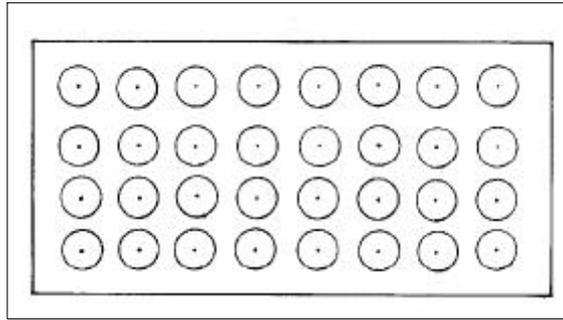
) FABRIC GROWING BAG

3-5 ROOT CONTROL BAG ()

3-6 GEO-CELL(geotextile +)

) P.P BAG

4-7 POLY PROPYLEN BAG



(: , :)

_____ :

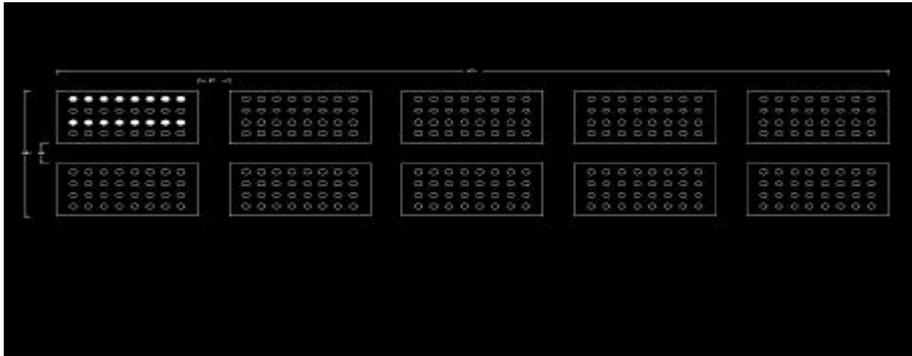
_____ < _____ : _____ 320 (16m x 67m=1,072m²)>.

< >

160 (H:2.5 x R4.0) 8 x 2 x 10 =160
 160 (H:2.0 x R3.0) 8 x 2 x 10 =160

* 2,3

2



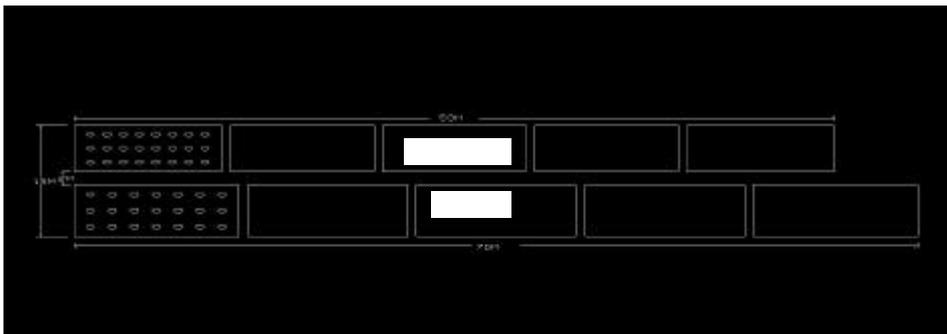
_____ < _____ : 360 (16m x 75m = 1,200m²)

< >

:105 (H:3.0 x R5.0)1 x 7 x 3 x 5 = 105

:120 (H:2.0 x R3.0)1 x 8 x 3 x 5 = 120

* 3



< >

500 : , 가 .

< >

* _____ (1998. 8 _____)

:43 (H:3.0 × R5.0)

:105 (H:2.0 × R3.0)

* _____ (1999. 4 _____)

:38 (H:3.0 × R5.0)

:59 (H:2.0 × R3.0)

* _____ (4 galon) 가 _____

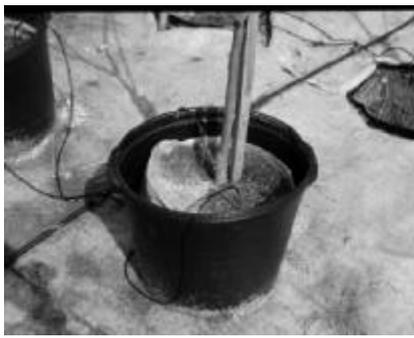
‘ : 500 (H:1.0 × R2.0)

- 1999. 4 pot



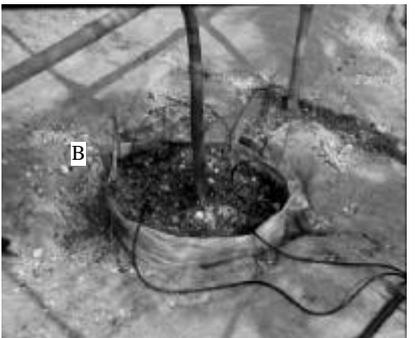
:BAG- IN
- POT
(UNDER)

: POT- IN
- POT
(UNDER)



: POT- IN
- POT
(ABOVE)

: BAG- IN
- POT
(ABOVE)



: PP- BAG
:BIO- BAG



ROOT- CONTROL BAG

(Sample)

No	Location	Classification	Particle size distribution (% m/m)			pH	Organic matter (% m/m)	CEC (mEq 100g-l)
			Sand	Silt	Clay			
A-1	-	Sandy Loam (SL)	77	10	13	6.26	1.1	8.60
A-2	-	Sandy Loam (SL)	78	9	13	6.10	1.2	7.03
A-3	-	Sandy Loam (SL)	82	5	13	6.31	1.2	6.00
B-1	- POT	Sandy Loam (SL)	77	9	14	6.38	1.1	9.43
B-2	-	Sandy Loam (SL)	70	12	18	6.02	1.0	6.46

2 .

가

1. 가

가

2 1

,

11

(8)

(3 , 98. 11)

		()		
			pot	bag
		-	-	-
(%)		37.0	6.3	18.8
		75.0	15.8	20.0
(%)		62.5	18.8	43.5

*

3 1 (99. 10)

가

()

*

* , 100% , 3 62.5%
1

* , 1

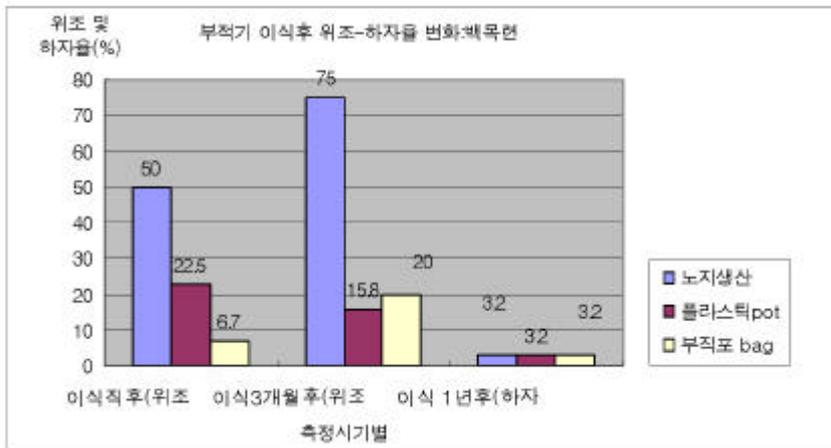
* 57%

()

(: %)

		(98.8)	3 (98.11)	1 (99.10)
		0 (50.0)	0 (75.0)	3.2
	pot	0 (22.5)	0 (15.8)	3.2
	bag	0 (6.7)	0 (20.0)	3.2
		0 (26.4)	0 (36.9)	3.2

:()

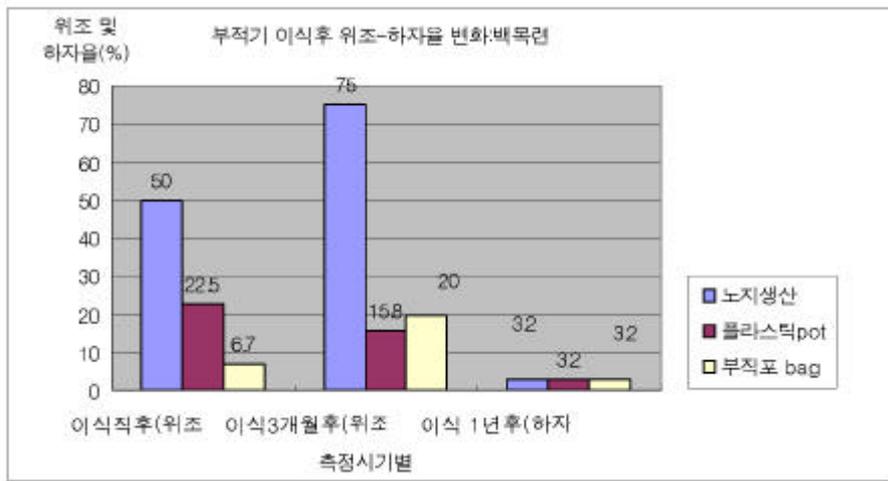


()

(: %)

:()

		(98.8)	3 (98.11)	1 (99.10)
		0 (100.0)	37.0 (62.5)	62.5
	pot	0 (13.0)	6.3 (18.8)	35.9
	bag	0 (50.3)	18.8 (43.5)	42.9
		0 (54.4)	20.7 (41.6)	47.1



2. 가

가.

* 1 :
3

(가)

. 3 (1998.11) (cm)

	control	bag- n- pot (under)	pot- n- pot (under)	pot- n- pot (above)	bag- n- pot (above)	geocell bag	root bag	control bag	pp bag		
	0.1	0.5	1.7	0.5	1.0	0.5	1.7	3.0		1.1	
	a	----- ab -----					-----		b		
	1.3	1.5	0.8	0.9	0.8	0.4	1.7	2.0		1.4	
	----- a -----					-----					

* 2 (1998.11) 1 Walles- Duncan test
, PP

bag

* 2 :

6 99 4 2

6 (99. 4.)

(:cm)

	control	bag- n- pot (under)	pot- n- pot (under)	pot- n- pot (above)	bag- n- pot (above)	geocell bag	root bag	control bag	pp bag	
	0.4	0.5	1.2	0.8	0.6	0.4	1.9	2.0		1.0
	1.6	1.4	1.0	1.1	0.8	0.4	1.9	1.5		1.2

(1) : (: cm)

control	geocell bag	bag-in-pot (under)	pot-in-pot (under)	pot-in-pot (above)	pp bag	root control bag	bag-in-pot (above)		
0.5	0.7	1.1	1.8	2.5	2.5	2.5	3.0	1.9	
---- a -----		----- ab-----					b		

(control)	bag	pot	
0.5	1.9	1.9	1.9

* , 3
0 1 0.5 .
4

(1) : (: cm)

bag-in-pot (under)	control	pp bag	pot-in-pot (under)	root control bag	bag-in-pot (above)	pot-in-pot (above)	geocell bag		
2.8	6.3	7.3	8.8	9.0	9.3	10	13.7	8.3	
a		----- ab-----					b		

(control)	bag	pot	
6.3	7.7	10.0	8.3

(1) :

root control bag	pp bag	pot-in- pot (above)	pot-in- pot (under)	bag- in- pot (under)	geocell bag	bag- in- pot (above)	control	
3.8	14.0	14.3	21.8	27.9	32.8	54.6	97.0	30.3
----- a -----							b	

(control)	bag	pot	
97.0	25.3	30.0	30.0

(3) :

pot- in- pot (under)	pot- in- pot (above)	bag- in- pot (under)	pp bag	bag- in- pot (above)	root control bag	geocell bag	control	
13.8	16.3	21.7	24.6	31.8	37.5	46.6	95.0	32.2
----- a -----						---- ab -----	b	

(control)	bag	pot	
95.0	36.2	20.9	32.2

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가

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가

3

가

1. 가

99.4% ,
1
, 10 가 3 가
가

(99.4%)

(: %)

container types	control	bag-in-pot (under)	pot-in-pot (under)	pot-in-pot (above)	bag-in-pot (above)	geocell bag	PP bag	root control bag
	28.6	-	-	-	-	16.7	12.5	-
	-	-	-	14.3	-	-	-	-

() (: %)

		(99.4)	6 (99.10)
		3.3	3.3
	pot	0.0	1.7
	bag	3.3	3.3
		2.2	2.8

() (: %)

		(99.4)	6 (99.10)
		0.0	2.2
	pot	0.0	2.2
	bag	0.0	0.0
		0.0	1.5

* 3% .
(10- 15%) .

* pot 가 bag , 가 가

* ,

(6) : (: cm)

pp bag	root control bag	bag- in- pot (under)	pot- in- pot (above)	geocell bag	bag- in- pot (above)	control	pot- in- pot (under)	
0.0	1.2	1.9	2.0	2.5	2.8	3.5	3.6	2.2
----- a -----								
(control)		bag		pot				
3.5		1.9		2.6		2.2		

2. 가

가.

(): (: cm)

pp bag	bag- in- pot (above)	pot- in- pot (above)	root control bag	bag- in- pot (under)	control	geocell bag	pot- in- pot (under)	
5.8	6.7	7.5	7.6	7.8	8.8	9.7	11.2	8.0
----- a -----								
(control)		bag		pot				
8.8		7.7		8.3		8.0		

*

가

*

bag

(6) : (: cm)

pp bag	bag-in-pot (under)	geocell bag	pot-in-pot (above)	bag-in-pot (above)	control	pot-in-pot (under)	root control bag	
5.5	8.0	9.4	10.0	11.1	14.3	20.5	31.3	14.0
----- a -----								

(control)	bag	pot	
14.3	15.4	12.4	14.0

(6) : (: cm)

pot-in-pot (above)	bag-in-pot (above)	bag-in-pot (under)	pot-in-pot (under)	geocell bag	control	root control bag	pp bag	
26.4	41.8	42.4	43.0	50.0	55.1	80.1	84.6	54.2
a	----- ab-----				----- b-----			

(control)	bag	pot	
55.1	71.6	38.4	54.2

* , bag

*

3.

()

				pot		bag	
		97.8	96.8	97.8	96.8	100.0	96.8
		14.3	6.3	12.4	10.0	15.4	7.7
		3.5	0.5	2.6	2.6	1.9	1.9

()

				pot		bag	
		96.7	37.5	100.0	64.1	96.7	57.1
		55.1	34.0	38.4	30.0	71.6	25.3
		8.8	4.3	8.3	8.1	7.7	6.2

* , pot

* ,

4 .

* 가 . 3

* , , H:1.0 X
R2.0 .

* 1,2 , , 3
bag , 3
99 4 .

bag

	(side)	(bottom)
		(+)
(g/m ²)	200	400
(m/m)	2.0	3.0
(kg)	50	127
(%)	50 ~120	10 ~ 40
(m/sec)	10-1	10-2 ~ 10-4
	(PP) Needle punching .	(PP) (PP/PE) Needle punching .

* _____

- : PP()
- : 4 galon(14)
- : 25 cm
- : 30 cm

* _____:

- : 150
- : 15m
- : 0.5m, ,2.0m

* _____:

- : 375
- + : bio barrier() 가: 50
- pot : 25
- : 50

*

*

- 3

- 가

- bag

가

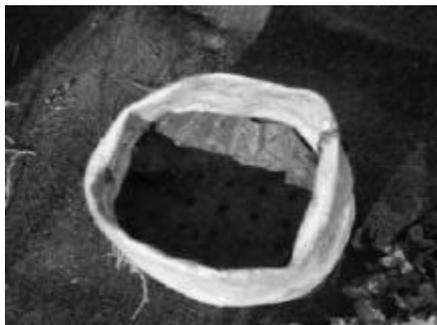
- 가

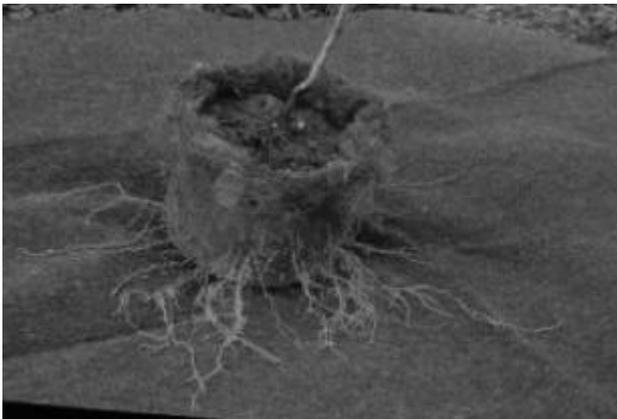
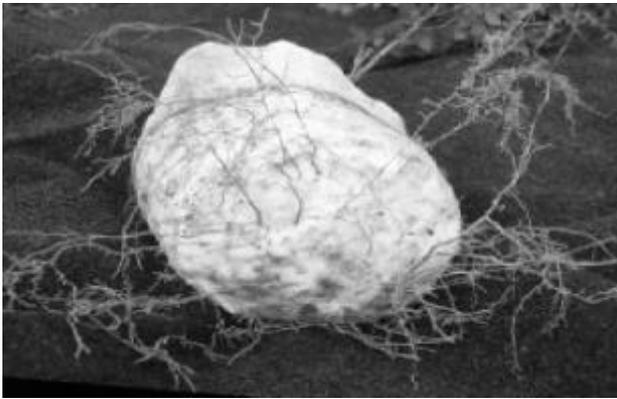
- 가

bag

, () , bag

:(+ +)





(가)

3

3

가

가

1 .

가

1

2

(: %)

container type	control	bag- in- pot (under)	pot- in- pot (under)	pot- in- pot (above)	pot- in- pot (above)	geocell bag	PP bag	root control bag
	40.0	53.3	60.0	87.0	80.0	33.3	26.6	13.3
	26.7	33.3	33.3	-	40.0	53.3	40.0	26.7
	333.4	43.3	46.7	87.0	60.0	43.3	33.3	40.0

* pot

. 2 (,) (: %)

container type		pot		bag	
	40.0	56.7	87.0	24.4	49.2
	26.7	33.3	-	40.0	36.2
	33.4	45.0	87.0	32.2	42.7

* pot ,

. 2 (,)

container type				
		pot	bag	
	40.0	70.0	24.4	49.2
	26.7	35.5	40.0	36.2
	33.4	52.8	32.2	42.7

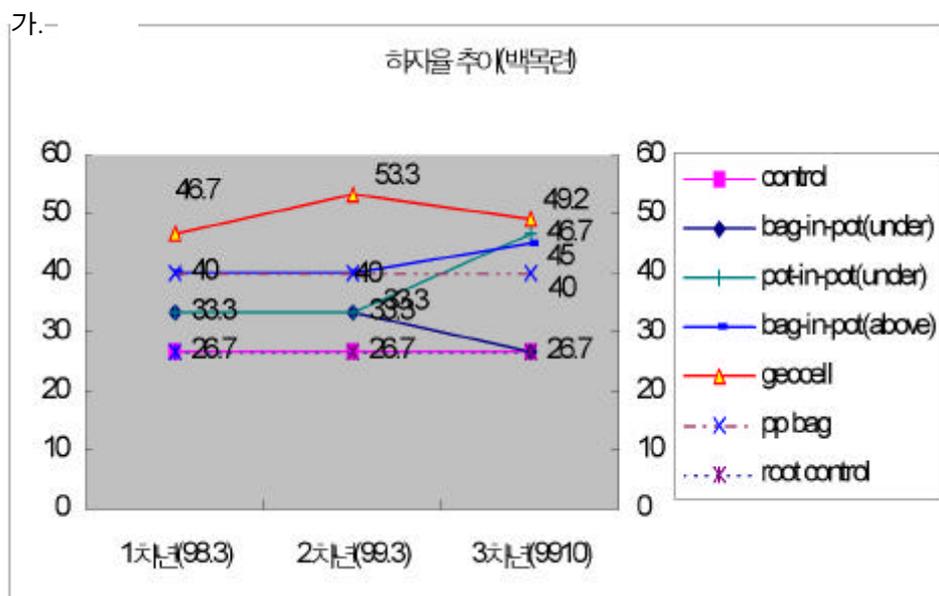
(: %)

* pot
가
가

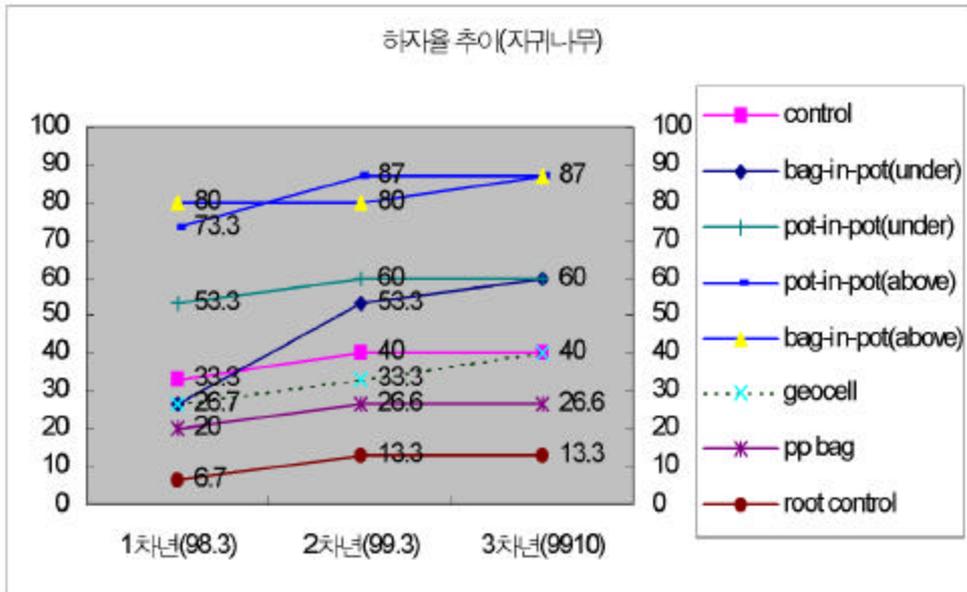
* pot

2. ()

* 3



* pot bag pot pot



*

pot
가

*

2 가

가

가

가

가

1.

() :

bag- in- pot (under)	bag- in- pot (above)	pp bag	pot- in- pot (under)	root control bag	geocell bag	control	
6.1	6.5	11.5	12.6	12.7	13.4	17.2	11.5
----- a -----		b	----- bc -----			c	

(control)	bag	pot	
17.2	12.5	8.4	11.5



* , , bag, pot

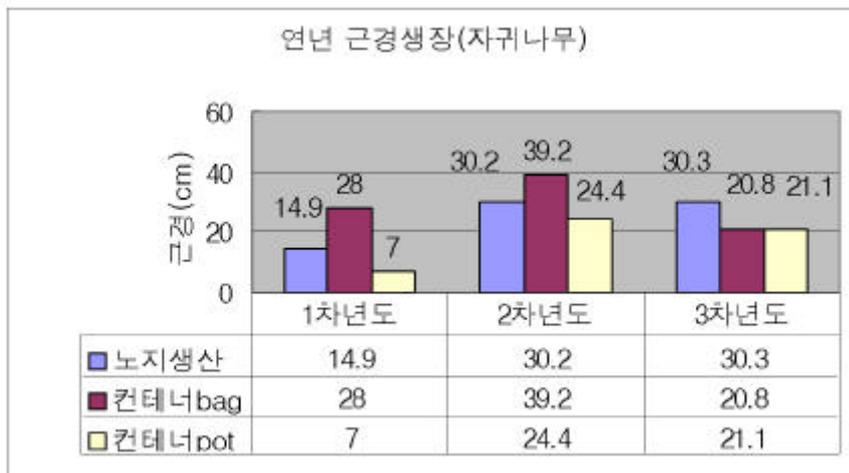
* 가 .

(control)	bag 45	pot	
17.2	12.5	8.4	11.5

/ () :

geocell bag	pot- in- pot (under)	bag- in- pot (under)	pot- in- pot (above)	bag- in- pot (above)	root control bag	pp bag	control	
11.6	19.3	20.4	22.0	22.9	25.3	25.4	30.3	22.9
a	----- ab -----			-----		----- b -----		

(control)	bag	pot	
30.3	20.8	21.1	22.9



* pot , 가 .

* bag .

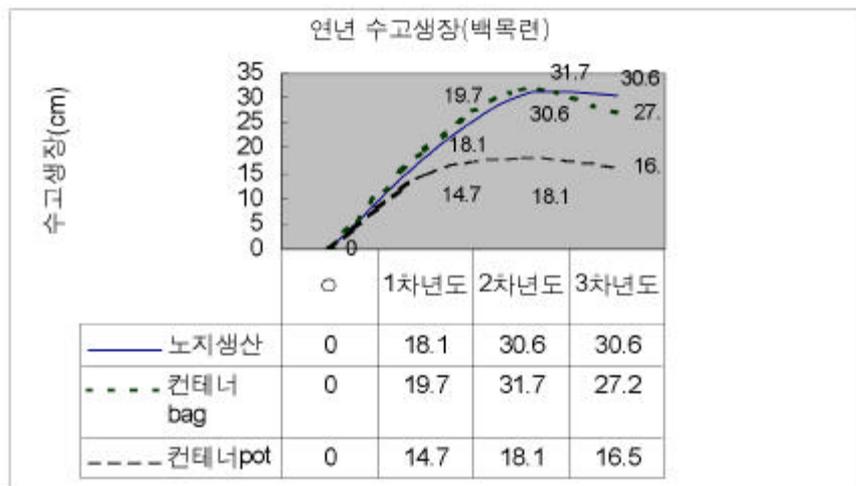
* root control bag 가 .

2.

/ () :

bag- in- pot (above)	bag- in- pot (under)	pot- in- pot (under)	pp bag	root control bag	geocell bag	control	
13.7	14.7	21.1	24.1	26.9	30.6	30.6	23.2
----- a -----		----- ab -----		----- b -----			

(control)	bag	pot	
30.6	27.2	16.5	23.2



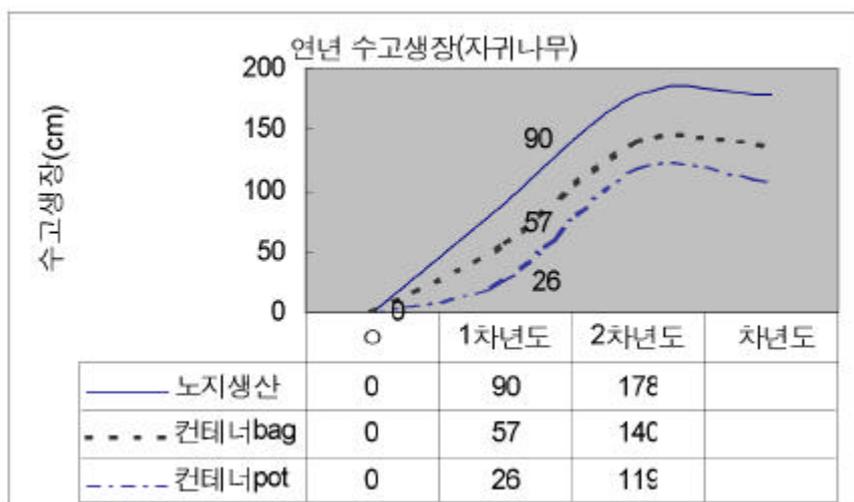
* control, bag, pot ,

* bag .

/ () :

geocell bag	pot- in- pot (under)	pot- in- pot (above)	bag- in- pot (under)	bag- in- pot (above)	root control bag	pp bag	control	
72.1	75.8	97.5	105.0	155.0	166.2	170.5	178.1	139
----- a -----								

(control)	bag	pot	
178	136	108	139



*

*

, pot 가 .



():



pot:
bag- in- pot
(above)



bag:
bio- barrier bag



bag:
root- control bag



:pot- in- pot(above)
:bag- in- pot(above)



: pp- bag
: bio- barrier
: root control bag



: pp- bag
: bio- barrier
: root control bag

()

4 가

1 (,)

가 2 ,

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, .

(:)

container type	control	bag- in- pot (under)	pot- in- pot (under)	pot- in- pot (above)	bag- in- pot (above)	geocell bag	PP bag	root control bag	
	8	8	7	7	6	7	8	8	59
	4	5	6	5	8	5	5	4	42
	12	13	13	13	14	12	13	11	101

(:)

container type	control	bag- in- pot (under)	pot- in- pot (under)	pot- in- pot (above)	bag- in- pot (above)	geocell bag	PP bag	root control bag	
	4	4	4	4	7	7	5	3	38
	7	8	7	7	8	6	8	8	59
	11	12	11	11	15	13	13	11	97

(:)

container type	control	bag- in- pot (under)	pot- in- pot (under)	pot- in- pot (above)	bag- in- pot (above)	geocell bag	PP bag	root control bag	
	4	4	4	4	4	4	4	4	32
	3	3	3	3	2	2	2	2	20
	11	12	11	11	15	13	13	11	52

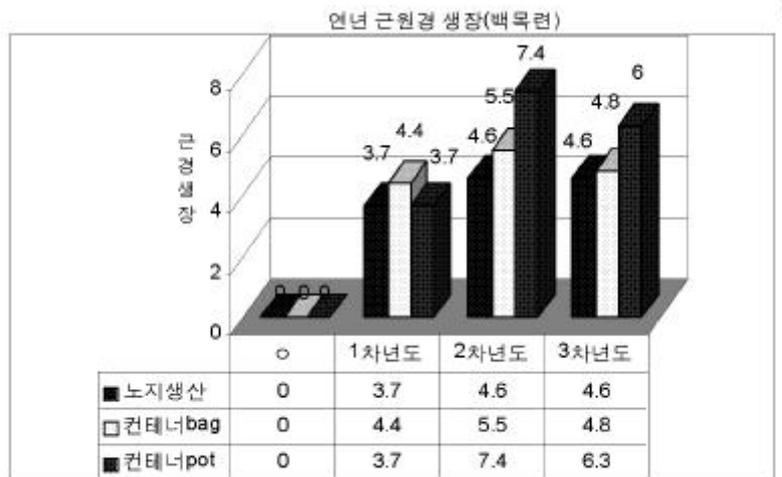
2 가

1.

:

bag- in- pot (under)	pot- in- pot (under)	control	geocell bag	pp bag	bag- in- pot (above)	pot- in- pot (above)	
2.3	4.4	4.6	4.7	4.9	7.6	10.7	5.7

	bag	pot	
4.6	4.8	6.3	5.7



*

pot

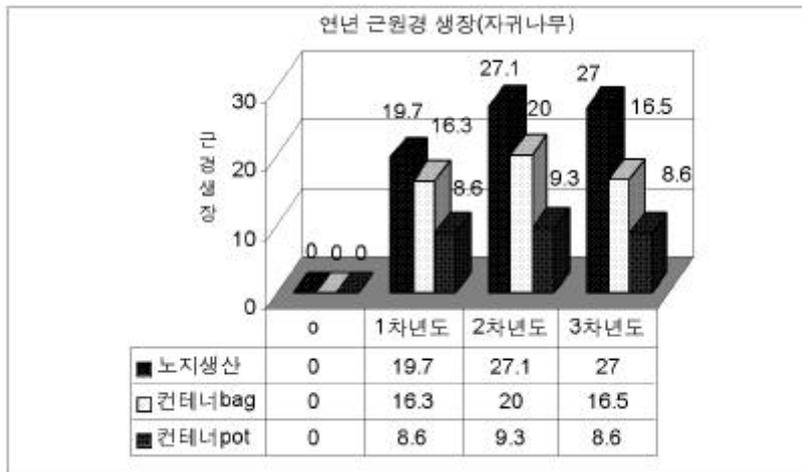
*

pot 가

/ () :

pot-in-pot (above)	pot-in-pot (under)	bag-in-pot (above)	bag-in-pot (under)	root control bag	geocell bag	pp bag	control	
5.3	6.7	10.2	12.2	14.3	17.6	17.6	27.0	12.9

(control)	bag	pot	
27.0	16.5	8.6	12.9



*

bag

*

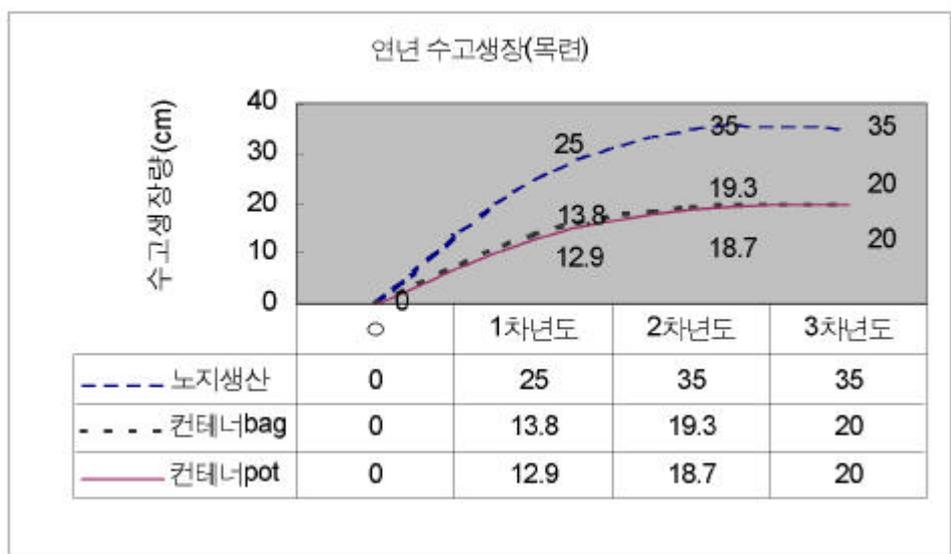
가

2.

(6- 1):

pp bag	bag- in- pot (above)	bag- in- pot (unde)	pot- in- pot (under)	geocell bag	pot- in- pot (above)	control	
11.0	14.5	16.0	19.0	29.0	30.5	35.0	10.1

	bag	pot	
35.0	20.0	20.0	10.1



*
*

가
가

(6- 1):

pot- in- pot (under)	bag- in- pot (above)	pot- in- pot (above)	root control bag	bag- in- pot (under)	geocell bag	pp bag	control	
47.7	51.8	54.8	96.3	103.0	106.0	106.8	148	82.4
----- a -----								
(control)	bag	pot						
148	103.0	64.3		82.4				

* , bag, pot .

* 가 가

3.

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가

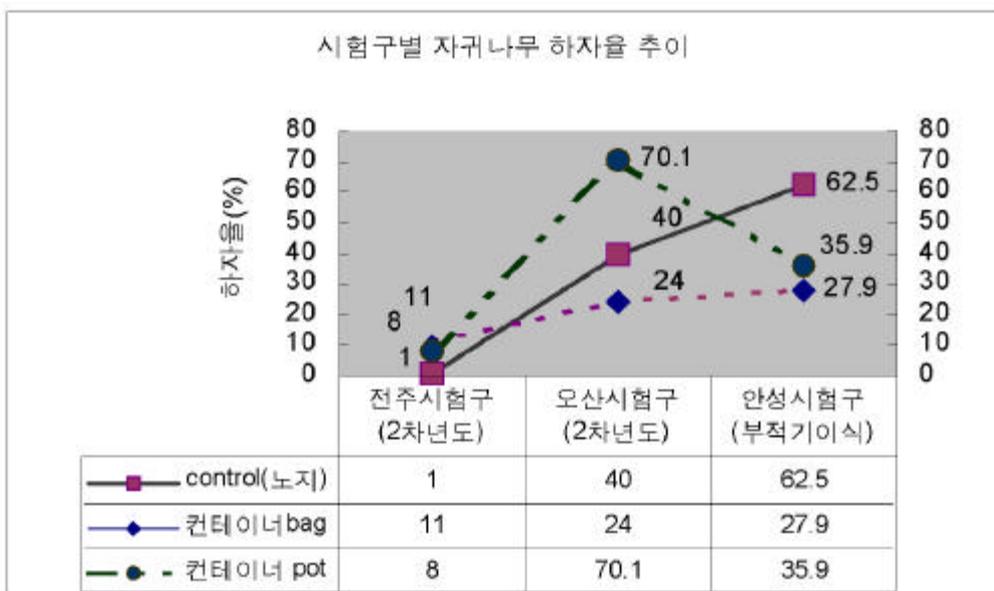
*

bag

가

*

pot



5

Know-how 가

가

가

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1

가

가 가

가

1.

가 , < 1

> 가

, 가 가 가

, 가 가 50%

가

가 .

< 1>

가

가	가	55 - 60%	50 - 55%
가		25 - 30%	30 - 35%
		80 - 90%	80 - 90%
가 가		10 - 20%	10 - 20%
		100%	100%

* (가)

* : , 가 , 63 ,1993.

2. 가

가 ,

30 - 35%

가

가

, 50 %

(2) ,

가 ,

가 ,

가

< 2 > 가 (50%)

		가 (A)	(B)	가 (B/A)
가	H4.0 X B8	16,500	17,247	104.2
	H3.5 X B6	11,200	10,364	92.53
	H3.0 X B8	22,000	17,247	78.37
	H2.5 X B4	60,000	5,394	89.90
	H2.0 X B3	5,700	5,394	94.63
	H2.5 X B4	10,500	5,394	51.37
	H2.0 X R5	9,800	5,039	51.41
	H2.0 X R3	4,700	4,117	87.59
	H2.5 X B5	12,900	7,524	58.32
	H3.0 X B5	14,200	7,524	52.98
	H2.0 X B0.8	3,700	3,052	82.48
	H2.5 X B5	14,100	7,524	53.36

* : , 가 , 63 , 1993.

3. 가

가 가
가 1997

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가

가 ,

가

가

가 가

< 3>

/

가

(: %)

	*		**	
			()	
()	60.0	65.0	9.1	:
	8.0	6.0	3.8	
	10.0	4.0	22.6	
	5.0	8.0	48.6	
	(83.0)	(83.0)	(84.1)	
()	4.6	4.6	4.6	X 5.5%
	1.2	1.3	0.2	X 2%
	(88.8)	(88.9)	(88.9)	
가	8.9	8.9	8.9	X 10%
	2.3	1.3	2.2	가 X 25%
	100.0	100.0	100.0	

* , 가 .
 ** , 1997 .

2

, 가 가
 1

가 2

1.

< 4>

- * (, ,)
- * ()
- * (가 , , ,)
- * (, , ,)
- * (, , ,)
- * (, ,)

50%

가

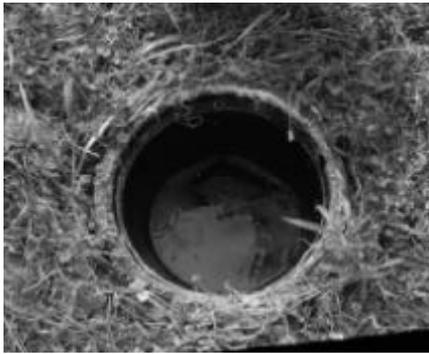
1/5

< 4>

				가		
		,	-			, ,
	(%)	10	25	5	10(20)	50(40)
			* -----			
			* , -----			
		,		1 (, ,)	2 (, , 가)	,
	(%)	15	20	25	30	10



()



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2.

(4) 가 (1)

< 5>

가 20% ,
 35% 가
 4% 18% .
 4 ,
 가 가 .
 1/5 ,
 가

< 5>

(%)

	/	60	60
(,)			
	/	6	22
(, ,)			
		20	4
(,)			
	(, ,)	8	6
		6	8
		100	100

* 가

3

가

가

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4

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가

가

가

20%

, 50%

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4

가

가

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가 , 가 가
가 .
가 .

1. , , 1980.
2. 7 , ,
31 , 1984.
3. , , , 1971.
4. 11 , , , 1989.
5. , , 1991.
6. , , 1993.
7. , , 1996.
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